



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.9603

Job Sheet 167269-B



Part No: 646.9603

Job Qty: 9 ea

Part Name: Lower Cutter Assembly Low



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/27/17

Job Tracking No:

Due Date: 10/22/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A 12.08.13 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	9 Ea	10/22/17	10/22/17	0.00	0.00	Start Up Stores/Pkg-2		JAC FEB 10 2018
110	Packaging	9 pcs	10/22/17	10/22/17	0.00	0.00	Packaging1		
120	Small Fab	9 pcs	10/22/17	10/22/17	0.00	2.99	Small Fab		
130	QC	9 pcs	10/22/17	10/22/17	0.00	0.00	QC5		DAS 38
140	Packaging	9 pcs	10/22/17	10/22/17	0.00	0.00	Packaging3		9-89 53
150	QC21-SA	9 Ea	10/22/17	10/22/17	0.00	0.00	QC21		DAS 21 FEB 14 2018

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2.
Descriptions: 140 - ***IDENTIFY AS PER IAW MPP-120***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9701	Cutter Sub Assembly	9 Ea (1 ea)	90-Start up Operation	
646.9813	Lower Deflector Low	9 Ea (1 ea)	90-Start up Operation	
MS21042L08	Nut	27 Ea (3 ea)	90-Start up Operation	
MS27039-08-19	Screw	27 Ea (3 ea)	90-Start up Operation	
NAS1149FN832P	Washer	54 Ea (6 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.9701	9	4	0
	646.9813	9	12	0
	MS21042L08	27	1,247	0
	MS27039-08-19	27	1,127	0
	NAS1149FN832P	54	5,118	0

Part Specifications

Specifications could not be found.

Plex 2/8/18 7:49 AM dart.quirion.sonia

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DART
AEROSPACE
S040454

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Lower Cutter Assembly Low

PART NO: 646.9603
Original Serial #: S040454
Revision:
Operation:
Change No:

Start up Operation 02/08/18
Job No: 167269-B



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Master Unit 000648

Tel (613) 632-5200

Containers on Master Unit 000648				
Serial No	Part No	Customer Part No	Status	Quantity
S040451	646.9813		Allocated	9
S040417	MS21042L08		Allocated	27
S040418	MS27039-08-19		Allocated	27
S040448	NAS1149FN832P		Allocated	54

646.9701 504/621